
TYPE-CERTIFICATE DATA SHEET

UK.TC.E.00148

for

ARRANO 1 Series Engines

Safran Helicopter Engines

64510 Bordes

France

Model(s): ARRANO 1A

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Section 1 General (All Models)

I. General

This Type-Certificate Data Sheet (TCDS) is the concise definition of the type-certificated product accepted and or approved by the CAA in the UK for the affected types and models.

This TCDS includes:

1. Details of the type design that affect the TCDS that have been approved or accepted by the CAA in the UKCAA **from** 01 January 2021.
2. Details of the type design that affected the TCDS and were approved or accepted by EASA **before** 01 January 2021, and were incorporated into EASA TCDS EASA.E.095 at Issue 03 dated 16 December 2020 and are therefore accepted by the UK under Article 15 of Annex 30 of the UK-EU Trade and Cooperation Agreement

Section 2 Arrano 1 Series Engines**I. General****1. Type / Variant / Model**

ARRANO 1 Series/ ARRANO 1A. This model is approved for use on multi-engine civil rotorcraft at the ratings and within the operating limitations specified below, subject to compliance with the powerplant installation requirements appropriate to approved installations.

2. Type Certificate Holder

Safran Helicopter Engines
64510 Bordes
FRANCE

DOA-ref: EASA.21J.070

3. Manufacturer

Safran Helicopter Engines

4. Date of Application at EASA (Certifying Authority)

20 June 2012

5. EASA Certification Date (Certifying Authority)

18 June 2019

6. Date of Application at CAA (Validating Authority)

Prior to 31 December 2020, application dates for type certification are covered by EASA type certification application dates, as per Section 4 above. New applications for UK CAA type validation received after 01 January 2021 will be recorded in this section.

At the current issue of this UK CAA TCDS, no new applications for type validation have been received since 01 January 2021.

7. Date of Validation Approval at CAA (Validating Authority)

Prior to 31 December 2020, dates of type certification are covered by EASA type certification, as per Section 5 above.

UK CAA type validation dates after 01 January 2021 will be recorded in this section. At the current issue of this UK CAA TCDS, no ARRANO 1A UK CAA type validations have been completed since 01 January 2021.

II. Certification Basis**1. Reference Date for determining the applicable airworthiness requirements**

30 December 2016

2. State of Design Airworthiness Authority Type Certificate Data Sheet Number

EASA.E.095

3. State of Design Airworthiness Authority Certification Basis

Refer to TCDS EASA.E.095.

4. UK CAA Certification Basis**4.1 Airworthiness Standards**

CS-E Amendment 4, effective 12 March 2015.

4.2 Special Conditions

Approval of a 30 minute power rating;

Operation in 'APU' mode;

Transient over-temperature, over-speed and over-torque limit approval.

4.3 Equivalent Safety Findings (ESF)

None

4.4 Deviations

None

4.5 Environmental Protection Requirements

CS-34.1 – Fuel Venting

III. Technical Characteristics**1. Type Design Definition**

Model	Part Number
ARRANO 1A	P/N 0356000010

2. Description

The ARRANO 1 series turboshaft engines have an annular inlet integrating inlet guide vanes, a two-stage centrifugal compressor driven by a single-stage high pressure turbine, a reverse flow combustion chamber and a single-stage low pressure turbine (power turbine) driving a reduction gearbox located at the front of the engine and an exhaust pipe. The high pressure (gas generator) shaft drives the accessory gearbox. The engine is controlled by a Full Authority Digital Electronic Control (FADEC).

3. Equipment

The equipment necessary to operate the engine and that is not included in the Engine Type Design Definition is defined in the applicable Installation and Operating Manual.

4. Dimensions

Model	Length (mm)	Height (mm)	Width (mm)
ARRANO 1A	1219	817	623.2

5. Dry Weight

	Weight (Completely equipped with EECU) (kg)
ARRANO 1A	173.5

6. Ratings**6.1 All Engines Operative (kW)**

	Maximum Continuous	Take-off (5 minutes)	30-minute AEO
ARRANO 1A (1)(2)	738	851	851

6.2 One Engine Inoperative (kW)

	Maximum Continuous	Take-off (5 minutes)	30-minute AEO
ARRANO 1A (1)(2)	924	1040	1094

- (1) The performance values specified above are defined in the Installation and Operating Manual and correspond to minimum values at 109% N2.
- (2) For detailed performance curves, refer to the applicable Installation and Operating Manual.

7. Control System

ARRANO 1A	Dual channel electronic engine control system Electronic Engine Control Unit (EECU) P/N 70QMA01000 or later approved standard (software standard included in the EECU P/N)
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8. Fluids (Fuel, Oil, Additives)

Refer to applicable Installation and Operating Manual.

9. Aircraft Accessory Drives

	Rotation Direction	Rotation Speed	Maximum Torque in overload condition	Maximum Static Cantilever	Maximum unbalance (ISO 1940)	Shear Shaft maximum breakaway torque	Maximum continuous shaft power ⁽¹⁾	
		rpm	daN.m	daN.m	G	daN.m	Idle, AEO and OEI Conditions	2-min and 30-sec OEI
							kW	kW
Starter - Generator	CW	11727 (100% N1)	8	2.5	2.5	18	13	13

- (1) Transient mechanical offtake is allowed up to 19 kW for 2 minutes and up to 25 kW for 5 seconds.

10. Maximum Permissible Air Bleed Extraction

The P3 air bleed extraction for helicopter use is limited by the section of the P3 extraction restrictor. The maximum possible extraction is 205 g/s and corresponds to Take-Off power at ISA Sea Level conditions.

Refer to the applicable Installation and Operating Manual for further details.

IV. Operating Limitations

1. Temperature Limits

1.1 Gas Generator Exhaust Temperature (T45) Limits

On Start-up

	For an unlimited duration	Maximum Overtemperature
ARRANO 1A	800 °C	850 °C

In APU Mode

	For an unlimited duration
ARRANO 1A	665 °C

In flight, All Engine Operative

	Take-off (5 minutes)	30-minute AEO	Maximum Continuous	AEO transient (20 Seconds)
ARRANO 1A	912 °C	912 °C	886 °C	934 °C

In flight, One Engine Operative

	30-second OEI	2-minute OEI	Continuous OEI
ARRANO 1A	991 °C	957 °C	914 °C

1.2 Fuel Temperature (Engine Inlet)

		Minimum fuel temperature Operating, starting and restart envelope	Maximum Fuel Temperature
ARRANO 1A (1)(2)(3)(4)(5)(6)	Normal Fuels	The highest temperature between -45°C and freezing point temperature defined for the applicable fuel standard	+57 °C

- (1) Refer to the Installation and Operating Manual for detailed definition and limitations of normal fuels usage.
- (2) Replacement fuels are authorized on ARRANO 1A engine. Refer to Installation and Operating Manual for detailed definition and limitations of replacement fuels usage.
- (3) Emergency fuels are authorized on ARRANO 1A engine, except for APU mode. Refer to Installation and Operating Manual for detailed definition and limitations of emergency fuels usage.
- (4) The minimum fuel temperature is subject, for certain fuels, to mandatory use of anti-icing additive for temperatures below -30°C. Refer to the Installation and Operating Manual for further details.
- (5) List of authorized additives is defined in the Installation and Operating Manual.
- (6) Climatic operating, starting, and restarting envelopes of normal, replacement and emergency fuels are defined in the Installation and Operating Manual.

1.3 Oil Temperature (°C)

	Minimum Oil Temperature for starting	Maximum Oil Temperature
ARRANO 1A ⁽¹⁾	-36°C for 5 cSt -45°C for 3 cSt	115 °C

- (1) Refer to Installation and Operating Manual for detailed oil temperature limitations

2. Maximum / Minimum Permissible Rotor Speeds

2.1 Gas Generator Speeds (N1) (%)

100% N1 = 44 139 rpm

In-flight and APU mode minimum speeds:

	Idle Mode ⁽¹⁾	IDLE with PT Locked	APU Mode	Flight Mode ⁽²⁾
ARRANO 1A	57%	57%	59.8%	69.8%

(1) This speeds corresponds to the minimum stabilized N1 speed in IDLE mode with N2 = 80%.

(2) This speeds corresponds to the minimum stabilized N1 speed in FLIGHT mode with N2 = 100%.

In-Flight Maximum Speeds, All Engine Operative:

	Take-off (5 minutes)	30-minute AEO	Maximum Continuous	AEO transient (20 Seconds)
ARRANO 1A	104%	104%	103%	105.50%

In-flight Maximum Speeds, One Engine Inoperative:

	30-second OEI	2-minute OEI	Continuous OEI
ARRANO 1A	107.8%	105.6%	104.5%

2.2 Power Turbine Speed (N2) (%)

100% N2 = 7939 rpm on the power drive.

In-flight minimum speeds:

	Stabilised	Transient (20 Seconds)
ARRANO 1A	90%	70%

Operation with turbine locked is only authorized in APU mode and for engine starting.

In-flight maximum speeds:

	Stabilised
ARRANO 1A	109%

Note: A Maximum Inadvertent Overspeed of 115% has been certified for the ARRANO 1A model. This corresponds to the maximum N2 speed for which inadvertent occurrence of up to 20 seconds has been demonstrated not to require rejection of the engine from service or maintenance action (other than to correct the cause) according CS-E 830.

3. Torque Limits (m.daN)

Maximum torque, All Engine Operative:

	Take-off (5 minutes) ⁽¹⁾	30-minute AEO ⁽¹⁾	Maximum Continuous ⁽¹⁾	AEO transient (20 Seconds) ⁽²⁾
ARRANO 1A	940 N.m	940 N.m	816 N.m	940 N.m

Maximum torque, One Engine Inoperative:

	30-second OEI	2-minute OEI	Continuous OEI
ARRANO 1A	1327 N.m	1176 N.m	1033 N.m

- (1) For AEO ratings, torque values presented above correspond to the maximum torque validated for the engine.
- (2) For OEI ratings and AEO transient 20s, engine torque values are limited by torque toppings sent by the helicopter on ARINC frame to the EECU in order to protect the helicopter main gearbox. Values presented above correspond to the maximum value of the torque topping range authorized by the EECU for each power rating. For further details refer to Installation and Operating Manual.

4. Pressure Limits

4.1 Oil pressure

Normal oil pressure for engine operation is between 400 kPa (relative pressure) and 900 kPa (relative pressure).

Minimum and Maximum levels warnings are functions of N1 and oil temperature.

4.2 Fuel pressure (Engine inlet)

Detailed information about fuel pressures depending on atmospheric conditions and fuel specifications are provided in the Installation and Operating Manual.

5. Installation Assumptions

Refer to Installation / Operating Manuals for details.

6. Dispatch Limitations

ARRANO 1A has been approved for Time Limited Dispatch. The maximum rectification period for each dispatchable state is specified in the Airworthiness Limitations Section of the Maintenance Manual. The TLD dispatchable fault configurations are defined in the Installation and Operating Manual.

V. Operational and Service Instructions

The Operating and Service Instructions listed below are approved by the European Union Aviation Safety Agency under EASA Type Certificate EASA.E.095 in accordance with Commission Regulation (EU) 748/2012 as amended.

These instructions and any future revisions are either accepted under Article 13 of Annex 30 of the UK-EU Trade and Cooperation Agreement or subject to approval by Validation under Article 10 of Annex 30 of the UK-EU Trade and Cooperation Agreement, for use by UK operators.

The Type Certificate Holder should be contacted to verify the applicability of any Operational and Service Instructions within the UK.

Manuals	Installation and Operating Manual	Performance Brochure
ARRANO 1A	X3561A0022	X3561A0012

Instructions for Continued Airworthiness	Maintenance Manual	Overhaul Manual	Maintenance Manual Trouble Shooting Book	Service Letters and Service Bulletins
ARRANO 1A	X3561A4602	X3561A5002	X3561A4612	Refer to the SB and SL directory

VI. Notes

1. ARRANO 1A engine is certified according to Airworthiness requirements of CS-E 780 for satisfactory operation in icing conditions only when installed in accordance with the Installation and Operating Manual.
2. ARRANO 1A is not certified for hail and bird ingestion.
3. Helicopter requirements for protection of ARRANO 1A against foreign object (including bird), water, snow, hail and ice ingestion are defined in the Installation and Operating Manual. The helicopter air intake design shall be such as to prevent instantaneous ingestion of ice, snow and water in excess of maximum quantities defined in the Installation and Operating Manual.
4. ARRANO 1A EECU shall be installed outside of a designated fire zone and outside of a zone that might lead to overheat conditions. Corresponding installation assumptions are defined in the Installation and Operating Manual.
5. ARRANO 1A EECU features an OEI TRAINING mode for training crews in the event of engine failure. Refer to the applicable Installation and Operating Manual for additional details.
6. The ARRANO 1A EECU software has been validated in accordance with the requirements of DO-178B guidelines for a level A software.
7. The operating / starting / relight envelopes of ARRANO 1A are provided in the Installation and Operating Manual.
8. Qualified environmental conditions of the ARRANO 1A EECU, including EMI and HIRF, are detailed in the Installation and Operating Manual.
9. ARRANO 1A is equipped with a power turbine overspeed shutdown device. Refer to the Installation and Operating Manual for additional details.
10. The EASA approved Airworthiness Limitations Section of the Instructions for Continued Airworthiness is published in the Engine Maintenance Manual and Overhaul Manual documents, chapter 5 "Airworthiness Limitations".
11. ARRANO 1A engine has APU mode capability. Use conditions of APU mode are defined in Installation and Operating Manual.

Section 3 Administration

I. Acronyms and Abbreviations

Acronym / Abbreviation	Definition
AEO	All Engines Operating
APU	Auxilliary Power Unit
ARINC	Aeronautical Radio Incorporated
BCAR	British Civil Aviation Regulation
CAA	Civil Aviation Authority
CCW	Counter Clock Wise
CS-E	Certification Specification for Engines
cSt	Centistokes
DOA	Design Organisation Approval
daN.m	decaNewton Meter
EU	European Union
EECU	Engine Electronic Control Unit
EMI	Electromagnetic Interference
ESF	Equivalent Safety Finding
EASA	European Aviation Safety Agency
FAR	Federal Aviation Regulation
FADEC	Full Authority Digital Engine Control
g/s	Grams per second
hPa	HectoPascal
JAR	Joint Airworthiness Regulation
HIRF	High Intensity Radiated Fields
ISA	International Standard Atmosphere
Kg	Kilogram
kJ	Kilojoule
kPa	Kilopascal
kW	Kilowatt
N.m	Newton Meters
°C	Degrees Centigrade
OEI	One Engine Inoperative
P/N	Part Number
rpm	Revolutions per Minute
SB	Service Bulletin
TC	Type Certificate
TLD	Time Limited Dispatch
TCDS	Type Certificate Data Sheet
TCH	Type Certificate Holder
UK	United Kingdom

II. Type Certificate Holder Record

TCH Record	Period
Safran Helicopter Engines 64510 Bordes France	From 18 July 2016

III. Amendment Record

TCDS Issue No.	TCDS Issue Date	Changes	TC Issue and Date
01	23 Jan 2026	Initial Issue – Created in response to application for administrative validation, ref: UK.ADMIN.00180.	Issue 01 23 Jan 2026

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