Civil Aviation Authority United Kingdom



TYPE-CERTIFICATE DATA SHEET

UK.TC.E.00054

for

Trent 1000 Series engines

Type Certificate Holder Rolls-Royce Deutschland Ltd & Co KG Eschenweg 11 Dahlewitz 15827 Blankenfelde-Mahlow Germany

Model(s):

Trent 1000-A Trent 1000-A2 Trent 1000-AE2 Trent 1000-AE3 Trent 1000-C Trent 1000-C Trent 1000-CE Trent 1000-CE2 Trent 1000-CE3 Trent 1000-D Trent 1000-D Trent 1000-D3 Trent 1000-E Trent 1000-E Trent 1000-E Trent 1000-G Trent 1000-G2 Trent 1000-G3 Trent 1000-H Trent 1000-H2 Trent 1000-H3 Trent 1000-J2 Trent 1000-J3 Trent 1000-K2 Trent 1000-K3 Trent 1000-L2 Trent 1000-L3 Trent 1000-M3 Trent 1000-N3 Trent 1000-P3 Trent 1000-Q3 Trent 1000-R3

Trent 7000-72 Trent 7000-72C

Issue:

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Section 1 General (All Models)

I. General

This Type-Certificate Data Sheet (TCDS) is the concise definition of the type-certificated product accepted and or approved by the CAA in the UK for the affected types and models.

This TCDS includes:

- 1. Details of the type design that affect the TCDS that have been approved or accepted by the CAA in the UK from 01 January 2021.
- Details of the type design that affected the TCDS and were approved or accepted by EASA before 01 January 2021, and were incorporated into EASA TCDS EASA.E.036 at Issue 16 dated 05 November 2019 and are therefore accepted by the UK under Article 15 of Annex 30 of the UK-EU Trade and Cooperation Agreement.

Section 2 Trent 1000 & Trent7000

I. General

1. Type / Variant or Model

Trent 1000-A, Trent 1000-C, Trent 1000-D, Trent 1000-E, Trent 1000-G and Trent 1000-H;

Engines incorporating SB 72-G319 are identified by Build Standard "/01".

Engines incorporating SB 72-G893 are identified by Build Standard "/01A".

Trent 1000-AE and Trent 1000-CE;

These engines incorporate SB 72-G319 within the DIS minimum Type Design Definition.

Engines incorporating SB 72-G893 are identified by Build Standard "/01A"

Trent 1000-A2, Trent 1000-AE2, Trent 1000-C2, Trent 1000-CE2, Trent 1000-D2, Trent 1000-E2, Trent 1000-G2, Trent 1000-H2, Trent 1000-J2, Trent 1000-K2, Trent 1000-L2, Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000-J3, Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-P3, Trent 1000-Q3, Trent 1000-R3,

Trent7000-72 and Trent7000-72C;

These engine models are approved for use on Large Aeroplanes at the ratings and within the operating limitations specified below, subject to compliance with the powerplant installation requirements appropriate to approved installations.

2. Type Certificate Holder

Rolls-Royce Deutschland Ltd & Co KG Eschenweg 11 Dahlewitz 15827 Blankenfelde-Mahlow Germany DOA ref.: EASA.21J.065 **formerly (until 20 February 2019)**: Rolls-Royce plc 62 Buckingham Gate London SW1E 6AT United Kingdom

Former DOA ref.: EASA.21J.035

3. Manufacturer

Rolls-Royce plc

4. Date of Application at EASA (Certificating Authority)

| Model | Application Date |
|-----------------|------------------|
| Trent 1000-A, | 30 April 2004 |
| Trent 1000-C, | |
| Trent 1000-D, | |
| Trent 1000-E, | |
| Trent 1000-G | |
| Trent 1000-H | |
| Trent 1000-A2, | 16 May 2012 |
| Trent 1000-C2, | |
| Trent 1000-D2, | |
| Trent 1000-E2, | |
| Trent 1000-G2, | |
| Trent 1000 H2, | |
| Trent 1000-J2, | |
| Trent 1000-K2 | |
| Trent 1000-L2 | |
| Trent 1000-AE, | 28 March 2014 |
| Trent 1000-CE, | |
| Trent 1000-AE2 | |
| Trent 1000-CE2 | |
| Trent 1000-AE3, | 22 November 2013 |
| Trent 1000-CE3, | |
| Trent 1000-D3, | |
| Trent 1000-G3, | |
| Trent 1000-H3, | |
| Trent 1000-J3, | |
| Trent 1000-K3, | |
| Trent 1000-L3, | |
| Trent 1000-M3, | |
| Trent 1000-N3, | |
| Trent 1000-P3, | |
| Trent 1000-Q3 | |
| Trent 1000-R3 | 07.0.1.1 |
| Trent 7000-72 | 07 October 2014 |
| Trent 7000-72C | |

5. Type Certification date at EASA (Certificating Authority)

| Model | Application Date |
|----------------|-------------------|
| Trent 1000-A, | 07 August 2007 |
| Trent 1000-C, | |
| Trent 1000-D, | |
| Trent 1000-E, | |
| Trent 1000-G | |
| Trent 1000-H | |
| Trent 1000-A2, | 10 September 2013 |
| Trent 1000-C2, | |
| Trent 1000-D2, | |
| Trent 1000-E2, | |
| Trent 1000-G2, | |
| Trent 1000 H2, | |
| Trent 1000-J2, | |
| Trent 1000-K2 | |
| Trent 1000-L2 | |
| Trent 1000-AE, | 06 May 2015 |
| Trent 1000-CE, | - |
| Trent 1000-AE2 | |
| Trent 1000-CE2 | |

| Deutschland and/or EASA | | |
|-------------------------|--------------|--|
| Trent 1000-AE3, | 11 July 2016 | |
| Trent 1000-CE3, | | |
| Trent 1000-D3, | | |
| Trent 1000-G3, | | |
| Trent 1000-H3, | | |
| Trent 1000-J3, | | |
| Trent 1000-K3, | | |
| Trent 1000-L3, | | |
| Trent 1000-M3, | | |
| Trent 1000-N3, | | |
| Trent 1000-P3, | | |
| Trent 1000-Q3 | | |
| Trent 1000-R3 | | |
| Trent 7000-72 | 20 July 2018 | |
| Trent 7000-72C | | |

- II. Certification Basis
- Reference Date for determining the applicable airworthiness requirements
 30 September 2004
- 2. State of Design Airworthiness Authority Type Certification Data Sheet Number EASA.E.036
- 3. State of Design Airworthiness Authority Certification Basis Refer to TCDS EASA.E.036.
- 4. UK CAA Certification Basis

4.1 Airworthiness Standards

| Model | Airworthiness Standards | | |
|------------|-------------------------|--|--|
| All Models | CS-E: | original issue, dated 24 October 2003. | |
| | Time Limited Dispatch: | CS-E 1030 Amendment 3 | |
| | ETOPS: | CS-E 1040 amendment 3 | |

4.2 Special Conditions (SC)

| Model | Special Conditions |
|------------|--------------------|
| All Models | None |

4.3 Equivalent Safety Findings (ESF)

| Model | Equivalent Safety Findings |
|---|---|
| All Models | CS-E 740- 150 Hour Endurance Test |
| | CS-E 740 (f)- Non declaration or display of |
| | Maximum Continuous Speed Limitation |
| | CS-E 790- Ingestion of Rain and Hail |
| Trent 1000-AE, Trent 1000-CE, Trent 1000-A2, Trent 1000- | CS-E 840 and CS-E 850- HP Shaft Prime |
| AE2, Trent 1000-C2, Trent 1000-CE2, Trent 1000-D2, Trent | Reliability |
| 1000-E2, Trent 1000-G2, Trent 1000-H2, Trent 1000-J2, Trent | |
| 1000-K2, Trent-1000-L2, Trent 1000-AE3, Trent 1000-CE3, | |
| Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent-1000-J3, | |
| Trent 1000-K3, Trent 1000-L3, Trent 1000- M3, Trent 1000-N3, | |
| Trent 1000-P3, Trent 1000-Q3, Trent 1000-R3, Trent 7000-72 | |
| and Trent 7000-2C | |
| Trent 1000-AE3, Trent 1000-CE3, Trent 1000- D3, Trent 1000- | CS-E 740 (e) and (f) (4) (v)- Oil system limits |
| G3, Trent 1000-H3, Trent 1000-J3, Trent 1000-K3, Trent 1000- | CS-E 740 (f)(1)- Supplementary test to CS-E |
| L3, Trent 1000- M3, Trent 1000-N3, Trent 1000-P3, Trent 1000- | 740 for higher rotational N3 limitation |
| Q3 and Trent 1000-R3 | |
| Trent7000-72, Trent7000-72C | CS-E 740 (h)(1)- 150 Hour Endurance Test |
| | |
| | |

4.4 Deviations

| Model | Deviations |
|------------|------------|
| All Models | None |

| Model | Environmental Protection Requirements |
|---|--|
| Trent 1000-A, Trent 1000-C, Trent 1000-D, Trent 1000-E, Trent 1000-G Trent 1000-H | Emissions and Fuel venting: ICAO Annex 16, Volume II, Part III (3rd Edition,July 2008), Amendment 6 |
| Trent 1000-A2, Trent 1000-C2, Trent 1000-D2, Trent 1000-E2, Trent 1000-G2, Trent 1000-H2, Trent 1000-J2, Trent 1000-K2 Trent 1000-L2 | Emissions and Fuel Venting: ICAO Annex 16, Volume II, Part III (3rd Edition, July 2008), Amendment 7 dated 17 November 2011 |
| Trent 1000-AE, Trent 1000-CE, Trent 1000-AE2 Trent 1000-CE2 | Emissions and Fuel Venting: CS-34 Commission Regulation (EU) No 6/2013 Article 1 effective 29 January 2013 referencing Amendment 7 of Volume II of ICAO Annex 16, Volume II to the Chicago Convention. NOx levels in compliance with Part III, Chapter 2, paragraph 2.3.2 (e) (CAEP/8) of the above mentioned Annex. |
| Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000-J3, Trent 1000-K3, Trent 1000-K3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3, Trent 1000-R3, Trent 1000-R3, Trent 7000-72 Trent 7000-72C | Emissions and Fuel Venting: CS-34 Amendment 4 as implemented by ED Decision2021/011/R (applicable 25 July 2021), ICAO Annex 16 Volume II, Amendment 10 applicable 1 January 2021 as implemented into EU legislation 27 April 2021. NOx standard in accordance with ICAO Annex 16 Volume II, Part III, Chapter 2, § 2.3.2 (e) (CAEP/8). Maximum nvPM mass concentration levels in compliance with Part III, Chapter 4, paragraph 4.2.2.1. nvPM mass and number emissions in compliance with Part III, Chapter 4, paragraph 4.2.2.2 a) 1) and 4.2.2.2 b) 1) (CAEP/11 In-Production standard). Compliance has also been demonstrated with the nvPM standard from ICAO Annex 16 Volume II, Amendment 10, Part III, Chapter 4, paragraph 4.2.2.2 (a) (2) and 4.2.2.2 (b) (2) (CAEP/11 New-Type standard) |

4.5

III. Technical Characteristics

1. Type Design Definition

The minimum standard of Engine Type Design for operation in accordance with the Trent 1000 Type Certificate Data Sheet are defined in the following documents:

| Model | Engine Type Definition |
|----------------|--|
| Trent 1000-A | DIS 2286 Issue 3 |
| Trent 1000-AE | DIS 2374 Issue 2 |
| Trent 1000-C | DIS 2287 Issue 3 |
| Trent 1000-CE | DIS 2375 Issue 2 |
| Trent 1000-D | DIS 2288 Issue 3 |
| Trent 1000-E | DIS 2289 Issue 3 |
| Trent 1000-G | DIS 2291 Issue 3 |
| Trent 1000-H | DIS 2292 Issue 3 |
| Trent 1000-A2 | DIS 2327 issue 3 |
| Trent 1000-AE2 | DIS 2376 Issue 2 |
| Trent 1000-C2 | DIS 2328 issue 3 |
| Trent 1000-CE2 | DIS 2377 Issue 2 |
| Trent 1000-D2 | DIS 2329 issue 3 |
| Trent 1000-E2 | DIS 2330 issue 3 |
| Trent 1000-G2 | DIS 2331 issue 3 |
| Trent 1000-H2 | DIS 2332 issue 3 |
| Trent 1000-J2 | DIS 2333 issue 3 |
| Trent 1000-K2 | DIS 2334 issue 3 |
| Trent 1000-L2 | DIS 2335 issue 3 |
| Trent 1000-AE3 | DIS 2372 issue 3 |
| Trent 1000-CE3 | DIS 2373 issue 3 |
| Trent 1000-D3 | DIS 2357 issue 3 |
| Trent 1000-G3 | DIS 2360 issue 3 |
| Trent 1000-H3 | DIS 2361 issue 3 |
| Trent 1000-J3 | DIS 2362 issue 3 |
| Trent 1000-K3 | DIS 2363 issue 3 |
| Trent 1000-L3 | DIS 2364 issue 3 |
| Trent 1000-M3 | DIS 2365 issue 3 |
| Trent 1000-N3 | DIS 2367 issue 3 |
| Trent 1000-P3 | DIS 2368 issue 3 |
| Trent 1000-Q3 | DIS 2370 issue 3 |
| Trent 1000-R3 | DIS 2369 issue 3 |
| Trent 7000-72 | DIS 2379 issue 2 plus MB73-K233, MB72-K150 and MB72-K200 |
| Trent 7000-72C | DIS 2378 issue 1 plus MB73-K233, MB72-K150 and MB72-K200 |

Changes to the Engine Type Design are introduced by approved Service Bulletins (SB). See note 12. Additionally,for Trent7000-72 and Trent7000-72C, see note 15

2. Description

The Trent 1000 engine is a three shaft high bypass ratio, axial flow, turbofan with Low Pressure, Intermediate Pressure and High Pressure Compressors driven by separate turbines through coaxial shafts. The LP Compressor fan diameter is 2.85m with a swept fan blade and OGV's. The combustion system consists of a single annular combustor with 18-off fuel spray nozzles. The LP and IP assemblies rotate independently in an anti-clockwise direction, the HP assembly rotates clockwise, when viewed from the rear of the engine. The Compressor and Turbine have the following features:

| Compressor | Turbine |
|-------------------|-------------------|
| LP – Single stage | LP – 6 stage |
| IP – 8 stage | IP – single stage |
| HP – 6 stage | HP – single stage |

The engine control system utilises an EEC (Electronic Engine Controller) which has an airframe interface for digital bus communications. An EMU (Engine Monitor Unit) is fitted (to provide vibration signals to the aircraft).

3. Equipment

For details of equipment included in the type design definition: refer to Installation Manual.

For details of equipment and nacelle hardware supplied by the Airframe TC holder that may be mounted on or driven by the engine: refer to Installation Manual.

Note: The engine is certified for use with an operable Thrust Reverser Unit. Note that the Thrust Reverser Unit does not form part of the engine type design and is certified as part of the aircraft type design.

4. Dimensions

Engine Models:

Trent 1000-A, Trent 1000-C, Trent 1000-D, Trent 1000-E, Trent 1000-G, Trent 1000-H, Trent 1000-AE, Trent 1000-CE, Trent 1000-A2, Trent 1000-AE2, Trent 1000-C2, Trent 1000-CE2, Trent 1000-D2,

Trent 1000-E2, Trent 1000-G2, Trent 1000-H2, Trent 1000-J2, Trent 1000-K2, Trent 1000-L2,

Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000-J3,

Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q

and Trent 1000-R3

| Dimensions – Milimeters (Inches) | | |
|----------------------------------|--------------|--|
| Overall Length | 4771 (187.8) | |
| Maximum Radius | 1899 (74.8) | |

Engine Models:

Trent 7000-72 and Trent 7000-72C

| Dimensions – Milimeters (Inches) | | |
|----------------------------------|--------------|--|
| Overall Length | 4775 (188.0) | |
| Maximum Radius | 1837 (72.3) | |

Length – tip of spinner to rear of the tail bearing housing inner plug flange.

Radius - from centre line, not including drains mast.

5. Dry Weight

Engine Models

Trent 1000-A, Trent 1000-C, Trent 1000-D, Trent 1000-E, Trent 1000-G and Trent 1000-H;

| Maximum dry engine weight – kg | Without SB 72-G319 | 5936 |
|--------------------------------|--------------------|------|
| | With SB 72-G319 | 6033 |

Including nacelle EBU items certified as part of the engine but not including fluids.

Engine Models

Trent 1000-AE and Trent 1000-CE;

| Maximum | dry engine weight - | – kg | 6033 |
|---------|---------------------|------|------|

Including nacelle EBU items certified as part of the engine but not including fluids

Engine Models

Trent 1000-A2, Trent 1000-AE2, Trent 1000-C2, Trent 1000-CE2, Trent 1000-D2, Trent 1000-E2,

Trent 1000-G2, Trent 1000-H2, Trent 1000-J2, Trent 1000-K2 and Trent 1000-L2;

Maximum dry engine weight – kg 5947

Including nacelle EBU items certified as part of the engine but not including fluids

Engine Models

Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000-J3,

Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3 and Trent 1000-R3;

Maximum dry engine weight – kg 6114

Including nacelle EBU items certified as part of the engine but not including fluids.

Engine Models

Trent 7000-72 and Trent 7000-72C;

Maximum dry engine weight – kg 6445

Including nacelle EBU items certified as part of the engine but not including fluids.

6. Ratings

The ISA sea-level static thrust ratings are:

| Dating | Models | Take off (not) (5 | Equivalent Para | Maximum | |
|----------------|--------------------------------|-------------------------------|------------------------------------|----------------|---------------------------|
| Rating | wodels | Take-off (net) (5 minutes) | Equivalent Bare Engine Take-off | Continuous | Equivalent Bare Engine |
| | | , | • | (net) | Maximum |
| | | kN (lbf) | kN (lbf) | kN (lbf) | Continuous |
| | | | | | kN (lbf) |
| Trent 1000-A | Trent 1000-A | 307.8 (69,194) | 310.9 (69,885) | 287.9 (64,722) | 290.8 (65,382) |
| Trent 1000-AE | Trent 1000-AE | 307.8 (69,194) | 310.9 (69,885) | 287.9 (64,722) | 290.8 (65,382) |
| | Trent 1000-AE2 | | | | |
| | Trent 1000-A2 | | | | |
| | Trent 1000-AE3 | | | | |
| Trent 1000-C | Trent 1000-C | 331.4 (74,511) | 334.7 (75,239) | 309.3 (69,523) | 312.3 (70,217) |
| Trent 1000-CE | Trent 1000-CE | 331.4 (74,511) | 334.7 (75,239) | 309.3 (69,523) | 312.3 (70,217) |
| | Trent 1000-CE2 | | | | |
| | Trent 1000-C2 | | | | |
| T (4000 D | Trent 1000-CE3 | | 0047(75.000) | | |
| Trent 1000-D | Trent 1000-D | 331.4 (74,511) | 334.7 (75,239) | 309.3 (69,523) | 312.3 (70,217) |
| | Trent 1000-D2 Trent 1000-D3 | | | | |
| Trent 1000-E | Trent 1000-D3 | 265.3 (59,631) | 268.0 (60,253) | 261.8 (58,866) | 264.6 (59,481) |
| | Trent 1000-E2 | 205.5 (59,051) | 200.0 (00,200) | 201.0 (50,000) | 204.0 (59,401) |
| Trent 1000-G | Trent 1000-G | 320.6 (72,066) | 323.7 (72,777) | 287.9 (64,722) | 290.8 (65,382) |
| | Trent 1000-G2 | 020.0 (12,000) | 020.1 (12,111) | 201.0 (04,122) | 200.0 (00,002) |
| | Trent 1000-G3 | | | | |
| Trent 1000-H | Trent 1000-H | 284.2 (63,897) | 287.1 (64,551) | 261.8 (58,866) | 264.6 (59,481) |
| | Trent 1000-H2 | | | | |
| | Trent 1000-H3 | | | | |
| Trent 1000-J | Trent 1000-J2 | 347.5 (78,129) | 350.9 (78,886) | 319.5 (71,818) | 322.6 (72,519) |
| | Trent 1000-J3 | | | | |
| Trent 1000-K | Trent 1000-K2 | 347.5 (78,129) | 350.9 (78,886) | 319.5 (71,818) | 322.6 (72,519) |
| | Trent 1000-K3 | | | | |
| Trent 1000-L | Trent 1000-L2 | 331.4 (74,511) | 334.7 (75,239) | 309.3 (69,523) | 312.3 (70,217) |
| | Trent 1000-L3 | | | | |
| Trent 1000-M | Trent 1000-M3 | 354.6 (79,728) | 358.1 (80,494) | 323.3 (72,691) | 326.5 (73,409) |
| Trent 1000-N | Trent 1000-N3 | 354.6 (79,728) | 358.1 (80,494) | 323.3(72,691) | 326.5 (73,409) |
| Trent 1000-P | Trent 1000-P3 | 331.4 (74,511) | 334.7 (75,239) | 309.3 (69,523) | 312.3 (70,217) |
| Trent 1000-Q | Trent 1000-Q3 | 347.5 (78,129) | 350.9 (78,886) | 319.5 (71,818) | 322.6 (72,519) |
| Trent 1000-R | Trent 1000-R3 | 360.4 (81,028) | 363.9 (81,802) | 323.3 (72,691) | 326.5 (73,409) |
| Trent 7000-72 | Trent 7000-72 | 324.0 (72,834) | 327.9 (73,718) | 289.2 (65,005) | 292.8 (65,830) |
| Trent 7000-72C | Trent 7000-72C | 324.0 (72,834) | 327.9 (73,718) | 289.2 (65,005) | 292.8 (65,830) |

Refer to Section VI Notes 1, 2 and 3.

The Trent 1000-A and Trent 1000-C engine models have the option to include enhanced ratings that are incorporated by Service Bulletins 73-H046 and 73-H093 respectively. These two ratings become Trent 1000-AE (SB 73-H046) and Trent 1000-CE (SB 73-H093)

7. Control System

The engine is equipped with a Full Authority Digital Engine Control (FADEC) system and an Engine Monitoring Unit (EMU).

Refer to the Installation Manual and Operating Instructions for further information. Refer to Section VI Notes 4 and 5.

8. Fluids (Fuel, Oil Coolant, Additives)

8.1. Fuel and Additives

Refer to the Operating Instructions for information on approved fuel and additive specifications.

8.2. Oil

Refer to the Operating Instructions for information on approved oil specifications.

9. Aircraft Accessory Drives

Engine Models

Trent 1000-A, Trent 1000-C, Trent 1000-D, Trent 1000-E, Trent 1000-G, Trent 1000-H, Trent 1000-AE, Trent 1000-CE,

Trent 1000-A2, Trent 1000-AE2, Trent 1000-C2, Trent 1000-CE2, Trent 1000-D2, Trent 1000-E2, Trent 1000-G2, Trent 1000-H2, Trent 1000-J2, Trent 1000-K2, Trent 1000-L2

Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000-J3, Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3, and Trent 1000-R3

The engine's accessory gearbox may be fitted with two Variable Frequency Starter Generators (VFSG) and one Hydraulic Pump to provide electrical and hydraulic power to the aircraft. These units are part of the airframe, and certified under Aircraft Airworthiness Standards. The Engine Installation Manual details installation and operational requirements, including torque and power limitations.

Engine Models

Trent 7000-72 and Trent 7000-72C;

The engine's accessory gearbox may be fitted with an Integrated Drive Generator (IDG) and two Hydraulic Pumps to provide electrical and hydraulic power to the aircraft. These units are part of the airframe, and certified under Aircraft Airworthiness Standards. The Engine Installation Manual details installation and operational requirements, including torque and power limitations.

10. Maximum Permissible Air Bleed Extraction

Only the Trent7000-72 and Trent7000-72C engine models supply compressor air to the airframe for the purpose of cabin ventilation ("Cabin Bleed"). All of the Trent 1000 engine models (including the Trent7000-72 and Trent7000-72C) supply compressor air for the purpose of anti-icing of airframe components ("Nacelle Anti-Ice Bleed"). The anti-icing bleed flow demand is modulated via a regulating valve.

Thermal Anti-Icing Bleed Off takes for Normal and Abnormal operation

Engine Models

Trent 1000-A, Trent 1000-AE, Trent 1000-C, Trent 1000-CE, Trent 1000-D, Trent 1000-E, Trent 1000-G, Trent 1000-H, Trent 1000-A2, Trent 1000-AE2, Trent 1000-C2, Trent 1000-CE2, Trent 1000-D2, Trent 1000-E2, Trent 1000-G2, Trent 1000-H2, Trent 1000-J2, Trent 1000-K2 and Trent 1000-L2

| Engine Power Setting TET (°K) | Maximum Cowl Thermal Anti Ice Flow | |
|-------------------------------|------------------------------------|--|
| | % Core Mass Flow (W26) | |
| Idle to 1430 | 2.67 | |
| 1430 to 1785 | 2.67 to 1.25 varying linearly | |
| 1785 to 1820 | 1.25 to 0.54 varying linearly | |
| 1820 and above | 0.54 | |

"W26" represents the air mass flow through the core of the engine.

Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000- J3, Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3 and Trent 1000-R3

| Engine Power Setting TET (°K) | Maximum Cowl Thermal Anti Ice Flow | |
|-------------------------------|------------------------------------|--|
| | % Core Mass Flow (W26) | |
| Idle to 1015 | 2.9 | |
| 1015 to 1765 | 2.9 to 2.1 varying linearly | |
| 1765 to 1810 | 2.1 to 0.5 varying linearly | |
| Above 1810 | 0.5 | |

"W26" represents the air mass flow through the core of the engine.

Engine Models

Trent 7000-72 and Trent 7000-72C;

| Engine Power Setting TET (°K) | Maximum Cowl Thermal Anti Ice Flow | |
|-------------------------------|------------------------------------|--|
| | % Core Mass Flow (W26) | |
| Idle to 1175 | 0.86 | |
| 1175 to 1725 | 0.86 to 0.82 varying linearly | |
| 1725 to 1750 | 0.82 to 0.54 varying linearly | |
| 1750 to 1830 | 0.54 to 0.39 varying linearly | |
| Above 1830 | 0.39 | |

"W26" represents the air mass flow through the core of the engine.

Engine Bleed Air System (EBAS) offtakes for Normal and Abnormal operation

Engine Models

Trent 7000-72 and Trent 7000-72C

EBAS comprises both the Environmental Control System (ECS) for cabin ventilation and bleed air for aircraft anti-ice purposes. It is fed either from IP compressor stage 8 (IP8) or from HP compressor stage 6 (HP6).

%W26 represents the percentage of air mass-flow through the core of the engine at the HPC entry. Bleed flows vary linearly between the points listed.

| Engine Power Setting TET (K) | Maximum Normal ECS Bleed Schedule %W26 | Bleed Source |
|------------------------------|---|--------------|
| Idle to 1260 | 15.8 | HP6 |
| 1260 to 1600 | 15.8 to 5.6 (linear) | HP6 |
| 1600 to 1708 | 5.6 to 4.3 (linear) | IP8 |
| 1708 to 1740 | 4.3 to 3.2 (linear) | IP8 |
| 1740 to 1835 | 3.2 to 2.35 (linear) | IP8 |
| Above 1835 | 2.35 | IP8 |

| Engine Power Setting TET (K) | Maximum Normal ECS Bleed Schedule %W26 | Bleed Source |
|------------------------------|---|--------------|
| Idle to 1500 | 16.9 | HP6 |
| 1500 to 1655 | 16.9 to 11.3 (linear) | HP6 |
| 1655 to 1708 | 11.3 to 9.5 (linear) | IP8 |
| 1708 to 1725 | 9.5 to 7.2 (linear) | IP8 |
| 1725 to 1835 | 7.2 to 4.95 (linear) | IP8 |
| Above 1835 to redline | 4.95 | IP8 |

IV. Operating Limitations

1. Temperature Limits

1.1. Climatic Operating Envelope

The engine may be used in ambient temperatures up to ISA +40°C. Refer to the Installation Manual for details of the Operating Envelope, including the air inlet distortion at the engine inlet.

1.2. Turbine Gas Temperature (TGT) - Trimmed

| Maximum TGT (°C) -Displayed refer to Note 16 | | |
|--|-----|--|
| Maximum during ground starts and shutdown: | 700 | |
| Maximum during inflight relights | 900 | |
| Maximum for take-off (5 min. limit): | 900 | |
| Maximum Continuous (unrestricted duration): | 850 | |
| Maximum over-temperature (20 second limit): | 920 | |

Refer to section VI Notes 6 and 7

1.3. Fuel Temperature

Engine Models

Trent 1000-A, Trent 1000-AE, Trent 1000-C, Trent 1000-CE, Trent 1000-D,

Trent 1000-E, Trent 1000-G, Trent 1000-H, Trent 1000-A2, Trent 1000-AE2,

Trent 1000-C2, Trent 1000-CE2, Trent 1000-D2, Trent 1000-E2, Trent 1000-G2, Trent 1000-H2,

Trent 1000-J2, Trent 1000-K2 and Trent 1000-L2

| Fuel Temperature (°C) | |
|-----------------------|----------|
| Minimum | minus 45 |
| Maximum | 65 |

Refer to the Installation Manual for additional information.

Engine Models

Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000-J3,

Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3 and Trent 1000-R3;

| Fuel Temperature (°C) | | |
|---------------------------------|----------|--|
| Minimum | minus 54 | |
| Minimum for engine acceleration | minus 45 | |
| Maximum | 65 | |

Refer to the Installation Manual for additional information.

Engine Models

Trent 7000-72, Trent 7000-72C;

| Fuel Temperature (°C) | | |
|---------------------------------|----------|--|
| Minimum | minus 44 | |
| Minimum for engine acceleration | minus 54 | |
| Maximum | 55 | |

Refer to the Installation Manual for additional information.

1.4. Oil Temperature

Combined oil scavenge temperature:

Engine Models

Trent 1000-A, Trent 1000-C, Trent 1000-D, Trent 1000-E, Trent 1000-G and Trent 1000-H;

| Limit | Without SB 72-G319 | With SB 72-G319 | Fuel Inlet Temperature |
|-----------------------------------|-------------------------------|--------------------|--|
| Minimum for engine starting | minus 40 | | - |
| Minimum for acceleration to power | 40 | | For fuel inlet temperature minus 23°C and higher |
| | Varies linearly from 40 to 77 | | For fuel inlet temperature between minus 23°C and minus 45°C |
| Maximum for unrestricted use | 196 193 | | - |
| Maximum transient (15 minutes) | 205 | 201 | - |

Engine Models

Trent 1000-AE, Trent 1000-CE, Trent 1000-A2, Trent 1000-AE2, Trent 1000-C2,

Trent 1000-CE2, Trent 1000-D2, Trent 1000-E2, Trent 1000-G2, Trent 1000-H2,

Trent 1000-J2, Trent 1000-K2 and Trent 1000-L2;

| Limit | Combined oil scavenge temperature | Fuel Inlet Temperature |
|-----------------------------------|-----------------------------------|--|
| Minimum for engine starting | minus 40 | - |
| Minimum for acceleration to power | 40 | For fuel inlet temperature minus 23°C and higher |
| | Varies linearly from 40 to 77 | For fuel inlet temperature between minus 23°C and minus 45°C |
| Maximum for unrestricted use | 193 | - |
| Maximum transient (15 minutes) | 201 | - |

Engine Models

Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3,

Trent 1000-J3, Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-N3,

Trent 1000-P3, Trent 1000-Q3 and Trent 1000-R3;

| Limit | Combined oil scavenge temperature | Fuel Inlet Temperature |
|-----------------------------------|-----------------------------------|--|
| Minimum for engine starting | minus 40 | - |
| Minimum for acceleration to power | 40 | For fuel inlet temperature minus 23°C and higher |
| | Varies linearly from 40 to 77 | For fuel inlet temperature between minus 23°C and minus 45°C |
| Maximum for unrestricted use | 196 | - |
| Maximum transient (15 minutes) | 201 | - |

Engine Models

Trent 7000-72 and Trent 7000-72C;

| Limit | Combined oil scavenge temperature | Fuel Inlet Temperature |
|-----------------------------------|-----------------------------------|--|
| Minimum for engine starting | minus 40 | - |
| Minimum for acceleration to power | 40 | For fuel inlet temperature minus 11°C and higher |
| | Varies linearly from 40 to 106 | For fuel inlet temperature between minus 11°C and minus 54°C |
| Maximum for unrestricted use | 191.8 | - |
| Maximum transient (15 minutes) | 197.3 | - |

2. Pressure Limits

2.1. Fuel Pressure

Engine Models

Trent 1000-A, Trent 1000-C, Trent 1000-D, Trent 1000-E, Trent 1000-G, Trent 1000-H Trent 1000-AE, Trent 1000-CE, Trent 1000-A2, Trent 1000-AE2, Trent 1000-C2, Trent 1000-CE2, Trent 1000-D2,

Trent 1000-E2, Trent 1000-G2, Trent 1000-H2, Trent 1000-J2, Trent 1000-K2, Trent 1000-L2

Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000-J3, Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3 and Trent 1000-R3

Minimum absolute inlet pressure (measured at engine inlet)

| | kPa | psi |
|--|------------------------|---------------------|
| Steady state conditions with | 34.5 + Vapour Pressure | 5 + Vapour Pressure |
| engine running | | |
| Transient conditions with engine running (2 seconds) | 13.8 + Vapour Pressure | 2 + Vapour Pressure |

For engine operation with the aircraft boost pumps inoperative the engine minimum fuel pressure limit is reduced down to 3.4 psi at altitudes of up to 35000 feet for up to 600 minutes.

Refer to the Installation Manual for additional information

Maximum pressure at inlet (measured at the pylon interface)

| | kPa | psi |
|-------------------------------|------|-----|
| Steady state conditions with | 483 | 70 |
| engine running | | |
| Transient conditions with | 966 | 140 |
| engine running (2 seconds) | | |
| Static after engine shut down | 1172 | 170 |

Engine Models

Trent 7000 -72 and Trent 7000-72C;

Minimum absolute inlet pressure (measured at engine inlet)

| | kPa | psi |
|------------------------------|------------------------|---------------------|
| Steady state conditions with | 34.5 + Vapour Pressure | 5 + Vapour Pressure |
| engine running | | |

Refer to the Installation Manual for additional information

Maximum pressure at inlet (measured at the pylon interface)

| | kPa | psi | |
|--|-----|-----|--|
| Steady state conditions with engine running | 276 | 40 | |
| Transient conditions with engine running (2 seconds) | 689 | 100 | |
| Static after engine shut down | 689 | 100 | |

2.2. Oil Pressure

Minimum oil pressure:

Engine Models

Trent 1000-A, Trent 1000-C, Trent 1000-D, Trent 1000-E, Trent 1000-G and Trent 1000-H

| | Without SB 72-G319 | | With SB 72-G319 | |
|-----------------------|--------------------|-----------------|-----------------|-----------------|
| | kPa | psi | kPa | psi |
| Ground idle to 74% IP | 207 | 30 | 207 | 30 |
| rpm | | | | |
| Between 74% and | Varies linearly | Varies linearly | Varies linearly | Varies linearly |
| 100% IP rpm | from 207 to 517 | from 30 to 75 | from 207 to 621 | from 30 to 90 |
| Above 100% IP rpm | 517 | 75 | 621 | 90 |

Engine Models

Trent 1000-AE, Trent 1000-CE, Trent 1000-A2, Trent 1000-AE2, Trent 1000-C2, Trent 1000-CE2, Trent 1000-D2, Trent 1000-E2, Trent 1000-G2, Trent 1000-H2, Trent 1000-J2, Trent 1000-K2, Trent 1000-L2, Trent7000-72 and Trent7000-72C

| | kPa | psi |
|-----------------------------|----------------------|----------------------|
| Ground idle to 74% IP rpm | 207 | 30 |
| Between 74% and 100% IP rpm | Varies linearly from | Varies linearly from |
| | 207 to 621 | 30 to 90 |
| Above 100% IP rpm | 621 | 90 |

Engine Models

Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000- J3, Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3, Trent 1000-R3

| | kPa | psi |
|-----------------------------|----------------------|----------------------|
| Ground idle to 74% IP rpm | 207 | 30 |
| Between 74% and 100% IP rpm | Varies linearly from | Varies linearly from |
| | 207 to 621 | 30 to 90 |
| Above 100% IP rpm | 621 | 90 |
| | | |

3. Maximum / Minimum Permissible Rotor Speeds.

When maintenance running is performed above idle thrust with the aircraft static, the control system automatically applies a temperature dependent LP speed Keep Out Zone. Refer to the Maintenance Manual for details.

Engine Models

Trent 1000-A, Trent 1000-C, Trent 1000-D, Trent 1000-E, Trent 1000-G, Trent 1000-H

| | Maximum Permissible Rotor Speeds (rpm) | HP | IP | LP |
|-----------------------|--|--------|--------|--------|
| | Reference speeds, 100% rpm | 13391 | 8937 | 2683 |
| Without SB 72-G319 | Maximum for Take-off (5 minute limit)- Refer to section VI Note 3 | 98.6% | 100.8% | 101.4% |
| | Maximum Continuous -Refer to Section VI Note 8 | 97.8% | 99.5% | 101.4% |
| With SB 72-G319 | Maximum for Take-off (5 minute limit, refer to Section VI Note 3 and 11) | 100.2% | 103.5% | 101.5% |
| | Maximum Continuous (refer to Section VI Note 8 and 11) | 99.2% | 100.8% | 101.5% |

(Data makes allowance for instrumentation accuracies)

For engines without SB 72-G319, LP speed must not exceed 96.5% during any aircraft operation with an apparent tailwind, i.e. tailwind greater than aircraft forward speed. This limitation does not apply to an engine with SB 72-G319.

Engine Models

Trent 1000-AE and Trent 1000-CE

| Maximum Permissible Rotor | HP | IP | LP |
|--|--------|--------|--------|
| Speeds (rpm) | | | |
| Reference speeds, 100% rpm | 13391 | 8937 | 2683 |
| Maximum for Take-off (5 minute limit, refer to Section VI Note 3 and 11) | 100.2% | 103.5% | 101.5% |
| Maximum Continuous (refer to Section VI Note 8 and 11) | 99.2% | 100.8% | 101.5% |

(Data makes allowance for instrumentation accuracies)

Engine Models

Trent 1000-A2, Trent 1000-AE2, Trent 1000-C2, Trent 1000-CE2, Trent 1000-D2, Trent 1000-E2,

Trent 1000-G2, Trent 1000-H2, Trent 1000-J2, Trent 1000-K2 and Trent 1000-L2

| Maximum Permissible Rotor | HP | IP | LP |
|---|--------|--------|--------|
| Speeds (rpm) | | | |
| Reference speeds, 100% rpm | 13391 | 8937 | 2683 |
| Maximum for Take-off (5 minute limit, refer to Section VI Note 3) | 101.0% | 103.5% | 101.5% |
| Maximum Continuous (refer to Section VI Note 8) | 99.5% | 100.8% | 101.5% |

(Data makes allowance for instrumentation accuracies)

Engine Models

Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000-J3,

Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3,

Trent 1000-R3, Trent7000-72 and Trent7000-72C

| Maximum Permissible Rotor Speeds (rpm) | HP | IP | LP |
|---|--------|--------|--------|
| Reference speeds, 100% rpm | 13391 | 8937 | 2683 |
| Maximum for Take-off (5 minute limit, refer to Section VI Note 3) | 101.0% | 103.5% | 101.5% |
| Maximum Continuous (refer to Section VI Note 8) | 99.5% | 100.8% | 101.5% |

(Data makes allowance for instrumentation accuracies)

4. Installation Assumptions

Refer to Installation Manual for details.

5. Time Limited Dispatch

For All Engine Models:

These engine models have been approved for Time Limited Dispatch in accordance with CS-E 1030. The maximum rectification period for each dispatchable state is specified in the Installation Manual.

6. ETOPS Capability

Engine Models:

Trent 1000-A, Trent 1000-C, Trent 1000-D, Trent 1000-E, Trent 1000-G, Trent 1000-H, Trent 1000-AE, Trent 1000-CE, Trent 1000-A2, Trent 1000-AE2, Trent 1000-C2, Trent 1000-CE2, Trent 1000-D2,

Trent 1000-E2, Trent 1000-G2, Trent 1000-H2, Trent 1000-J2, Trent 1000-K2, Trent 1000-L2

Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000-J3, Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3, and Trent 1000-R3

These engine models are approved for ETOPS capability in accordance with CS-E 1040 for a Maximum Approved Diversion Time of 330 minutes at MCT thrust plus 15 minutes at hold power. ETOPS does not require any special engine limitation, marking, placard, or configuration. This approval does not constitute an approval to conduct ETOPS operations.

Engine Models

Trent 7000-72 and Trent 7000-72C

The engine is approved for ETOPS capability in accordance with CS-E1040 amendment 3 by EASA ETOPS Approval Certificate 10068130 dated 19th December 2018 for a Maximum Approved Diversion Time of 330 minutes at Maximum Continuous thrust plus 15 minutes at hold thrust. ETOPS is restricted to engines incorporating MB72-K203 and NMSB Trent 1000 72-AK269. ETOPS does not require any other special engine limitation, marking, placard, or configuration. Engine Condition Monitoring is required. This approval does not constitute an approval to conduct ETOPS operations.

V. Operating and Service Instructions

Engine Models

Trent 1000-A, Trent 1000-AE, Trent 1000-C, Trent 1000-CE, Trent 1000-D, Trent 1000-E, Trent 1000-G and Trent 1000-H

| Document | Document Reference |
|---|--------------------------|
| Installation Manual including Engine Control System Dispatch Limits. | DNS 130613 |
| Operating Instructions | OI-Trent 1000-B787 |
| Engine Manual | E-Trent-10RR |
| Maintenance Manual | B787-81205-Axxxx |
| Time Limits Manual (for engines without SB 72-G319 fitted) | T-Trent-10RR |
| Time Limits Manual (for engines with SB 72-G319 fitted) | T-Trent-10RRB |
| Service Bulletins | Trent 1000 — as required |

Note: The Maintenance Manual is compiled by the Airframer and is specific to Aircraft Operators, "xxxx" denotes the Airlines customer code

Engine Models

Trent 1000-A2, Trent 1000-AE2, Trent 1000-C2, Trent 1000-CE2, Trent 1000-D2, Trent 1000-E2,

Trent 1000-G2, Trent 1000-H2, Trent 1000-J2, Trent 1000-K2 and Trent 1000-L2

| Document | Document Reference |
|--|--------------------------|
| Installation Manual including Engine Control System Dispatch Limits. | DNS193530 |
| Operating Instructions | OI-Trent 1000-B787C1 |
| Engine Manual | E-Trent-10RRC |
| Maintenance Manual | B787-81205-Axxxx |
| Time Limits Manual | T-Trent-10RRC |
| Service Bulletins | Trent 1000 — as required |

Note: The Maintenance Manual is compiled by the Airframer and is specific to Aircraft Operators, "xxxx" denotes the Airlines customer code

Engine Models

Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000 -J3, Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3 and Trent 1000-R3

| Document | Document Reference |
|--|--------------------------|
| Installation Manual including Engine Control System Dispatch Limits. | EDNS01000566257 |
| Operating Instructions | OI-Trent 1000-TEN-B787 |
| Engine Manual | E-Trent-10RRT |
| Maintenance Manual | B787-81205-Axxxx |
| Time Limits Manual | T-Trent-10RRT |
| Service Bulletins | Trent 1000 – as required |

Note: The Maintenance Manual is compiled by the Airframer and is specific to Aircraft Operators, "xxxx" denotes the Airlines customer code

Engine Models

Trent 7000-72 and Trent 7000-72C

| Document | Document Reference |
|--|--|
| Installation Manual including Engine Control System Dispatch Limits. | EDNS01000696188 |
| Operating Instructions | EDNS01000696186 |
| Engine Manual | E–T7000–1RR |
| Maintenance Manual | Airbus A330 Customer Aircraft Maintenance Manual |
| Time Limits Manual | T–T7000–1RR |
| Service Bulletins | Trent 1000 – as required |

Note: The Maintenance Manual is compiled by the Airframer.

VI. Notes

- 1. The Equivalent Bare Engine Take-off and Maximum Continuous thrusts quoted in Section III sub level 6 are derived from the approved Net Take-off and Net Maximum Continuous thrust by excluding the losses attributable to the inlet, cold nozzle, hot nozzle, by-pass duct flow leakage and the after body.
- 2. The Ratings are based on having no power offtakes to aircraft accessories nor air bleeds.
- 3. The take-off rating and the associated operating limitations may be used for up to 10 minutes in the event of an engine failure.
- 4. <u>All Models except Trent 7000-72 and Trent 7000-72C</u>: The control and monitoring system software meets the following levels according to EUROCAE ED-12B/RTCA DO178B:
- EEC is designated Level "A".
- EMU is designated Level "E", except that the flight deck vibration display is Level "C".

<u>Trent7000-72 and Trent7000-72C</u>: The control and monitoring system software meets the following levels: EEC is designated EUROCAE ED-12B/RTCA DO178B Level "A".

- EMU is designated EUROCAE ED-12C/RTCA DO178C Level "C".
- 5. Refer to Installation Manual for details of Electro-Magnetic Interference (EMI), High Intensity Radiated Fields (HIRF) and Lightning capability.
- 6. The maximum exhaust gas over temperature limit is approved for inadvertent use for the periods specified without requiring maintenance action. The cause of the over temperature must be investigated and corrected.
- 7. Turbine Gas Temperature is measured by thermocouples positioned at the 1st stage Nozzle Guide Vane of the LP Turbine.
- 8. The Maximum Continuous Speed limitations defined in this Data Sheet are not displayed as limitations on the Aircraft flight deck. Non-display of these limitations was agreed during the certification programme.
- 9. The Trent 1000-Z Model approved at original certification was deleted at Issue 2 of TCDS E.036. No examples of this Model have been produced and this model is no longer required.
- 10. Issue 2 of TCDS E.036 also updated the minimum build standard approved under the Type Certificate as defined in Section III paragraph 1. Only engines complying with the new minimum build standard can be operated. Examples of the earlier build standard are no longer approved and must be reworked to comply with the new minimum build standard prior to service operation.
- 11. Trent 1000-E model Engine type definition always embodies SB 72-G319.
- 12. The EASA approved Airworthiness Limitations Section of the Instructions for Continued Airworthiness is published in the applicable "Time Limits Manual".
- The minimum oil pressure limits defined for Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000-J3, Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3 and Trent 1000-R3 shows trimmed/indicated kPa (psi) to ensure cockpit display is consistent with the other engine models.
- 14. Reserved
- 15. The Engine Type Definition listed in Section III. Technical Characteristics for the Trent 7000-72 and Trent 7000-72C lists the minimum engine type definition for service. This includes the CS-E certification standard (DIS), modifications required for Airframe CS-25 certification and modification required for engine foreign authority validation.
- 16. The measured TGT is modified by trimming to provide consistent cockpit maximum trimmed TGT indications across all engine models. The TGT trim profile is programmed into the Data Entry Plug (DEP), which is fitted to the Engine Electronic Controller (EEC). The EEC processes the measured TGT and calculates the indicated TGT. The maximum TGT pull-down is the maximum value permitted, which corresponds to the maximum cleared turbine temperature.

| Trent 1000-A, Trent 1000-AE, Trent 1000-C, Trent 1000-CE, Trent 1000-D, Trent 1000-E, Trent 1000-G, Trent 1000-H | | | | |
|--|---------------------------------------|-----------------------|---|--|
| TGT Trim Profile | Take-Off (2 minute / 5- minute) | Maximum Continuous | Maximum exhaust gas overtemperature (20 seconds) | |
| Original Certification DIS issue 2 (Profile 1) | N/A / -57K | -88K | -50.5K | |
| DIS issue 3 (Profile 8) | N/A / -83K | -105K | -64.5K | |
| SB73-G537 (Profile 11) | N/A / -52.5K | -79K | -46K | |

| Trent 1000-A/01, Trent 1000-AE/01, Trent 1000-C/01, Trent 1000-CE/01, Trent 1000-D/01, Trent 1000-E/01, Trent 1000-G/01, Trent 1000-H/01 | | | | | | |
|--|--|------------|-----------------|--|--|--|
| TGT Trim Profile | TGT Trim Profile Take-Off (2 Maximum Maximum exhaust gas | | | | | |
| | minute / 5-minute) | Continuous | overtemperature | | | |
| | (20 seconds) | | | | | |
| Basic (Profile 11) | N/A / -52K | -79K | -46K | | | |
| SB73-H016 (Profile 12) | N/A / -59.5K | -82.5K | -54.5 | | | |
| SB73-H389 (Profile 13) | N/A / -65.5K | -85K | -66K | | | |
| SB73-H646 (Profile 14) | -72.5K / -65.5K | -85K | -66K | | | |
| SB73-K153 (Profile 19) | -70.5K / -63.5K | -83K | -63.5K | | | |

| Trent 1000-A2, Trent 1000-AE2, Trent 1000-C2, Trent 1000-CE2, Trent 1000-D2, Trent 1000-E2, Trent 1000-G2, Trent 1000-H2, Trent 1000-J2, Trent 1000-K2, Trent 1000-L2 | | | | |
|---|-----------------------------------|-----------------------|---|--|
| TGT Trim Profile | Take-Off (2 minute / 5-minute) | Maximum Continuous | Maximum exhaust gas overtemperature (20 seconds) | |
| Basic (Profile 15) | -81K / -74.5K | -101.5K | -72K | |
| SB73-K177 (Profile 16) | -77.5K / -69.5K | -97.5K | -68K | |

| Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000-J3, Trent 1000-K3, Trent 1000-L3 Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3, Trent 1000-R3 | | | | | |
|--|---------------|------|--------|--|--|
| TGT Trim Profile Take-Off (2 minute / 5-minute) Maximum Continuous Maximum exhaust gas overtemperature (20 seconds) | | | | | |
| Basic (Profile 17) | -55K / -53.5K | -84K | -52.5K | | |
| SB 73-K827 (Profile 20) -58.5K / -54.5K -84.5K -53K | | | | | |

| Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3, Trent 1000-R3 | | | | |
|---|--------------------|------------|-----------------|--|
| TGT Trim Profile | Take-Off (2 | Maximum | Maximum exhaust | |
| | minute / 5-minute) | Continuous | gas | |
| | | | overtemperature | |
| | | | (20 seconds) | |
| Basic (Profile 17) | -55K / -53.5K | -84K | -52.5K | |

| Trent 7000-72, Trent 7000-72C | | | | | |
|-------------------------------|--------------------|------------|-----------------|--|--|
| TGT Trim Profile | Take-Off (2 | Maximum | Maximum exhaust | | |
| | minute / 5-minute) | Continuous | gas | | |
| | | | overtemperature | | |
| | | | (20 seconds) | | |
| Basic (Profile 17) | -55K / -53.5K | -84K | -52.5K | | |
| SB73-K336 (Profile 22) | -84K / -72.5K | -101.5K | -76.5K | | |

Section 3 Administration

I. Acronyms and Abbreviations

| Acronym / Abbreviation | Definition |
|------------------------|-----------------------------|
| ТС | Type Certificate |
| TCDS | Type Certificate Data Sheet |
| ТСН | Type Certificate Holder |

II. Type Certificate Holder Record

| TCH Record | Period |
|--|-----------------------|
| Rolls-Royce plc | From 07 August 2007 |
| 62 Buckingham Gate | to 20 February 2019 |
| Westminster | |
| London | |
| SW1E 6AT | |
| United Kingdom | |
| Design Organisation Approval No.: EASA.21J.035 | |
| Rolls-Royce Deutschland Ltd & Co KG | From 21 February 2019 |
| Eschenweg 11 | |
| Dahlewitz | |
| 15827 Blankenfelde-Mahlow | |
| Germany | |
| Design Organisation Approval No.: EASA.21J.065 | |

III. Amendment Record

| TCDS Issue No. | TCDS Issue Date | Changes | TC Issue and Date |
|-------------------|--------------------|--|--------------------------|
| 01 | 25 Oct 2022 | Initial | Issue 01, 25 Oct 2022 |
| 02 | 23 Dec 2022 | Record of nvPM emissions compliance with CAEP/11 Standard (EASA Major Change approval 10080323) | Issue 01, 25 Oct 2022 |
| 03 | 08 August 2024 | Removal of Temporary Deviation (CS-E 650 Vibration surveys / High Cycle Fatigue endurance limits) for engine models Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000-J3, Trent 1000-K3, Trent 1000-L3, Trent 1000-M3, Trent 1000-N3, Trent 1000-P3, Trent 1000-Q3, Trent 1000-R3, Trent7000-72, and Trent7000-72C (EASA Major Non-Significant Change Approval 10082286 which was accepted by the UK CAA iaw EASA/UK CAA TIP section 2.2). Addition of TGT trim Profile 20 for Trent 1000-AE3, Trent 1000-CE3, Trent 1000-D3, Trent 1000-G3, Trent 1000-H3, Trent 1000-J3, Trent 1000-K3, Trent 1000-H3, Which was accepted by the UK CAA iaw EASA/UK CAA TIP section 2.2). | Issue 01, 25 Oct 2022 |